



## 1 General data

### Product description / Application

RINOL EP-P205N is a fast primer based on unfilled, solvent-free, 2-component epoxy resin. After mixing with the corresponding hardener, RINOL EP-P205N can be used as a primer on mineral, absorbent substrates with residual substrate moisture in cementitious systems up to 4.0%, in anhyrite-bound systems up to 0.5% (measured using the CM measuring method).

RINOL EP-P205N can be used filled as a levelling layer and also as a mortar resin for repair mortar.

## 2 Laying instructions

### Substrate preparation

The substrate must be sufficiently load-bearing. The surface tensile strength of the surface to be primed must be at least 1.5 N/mm<sup>2</sup> on average and the compressive strength at least 25 N/mm<sup>2</sup>. The substrate must be pre-treated by shot blasting. Coarse impurities can be removed by milling.

The bonding and adhesion of the epoxy resin to a mineral substrate is based on anchoring via the roughness depth and a good penetration capacity into the substrate. High-strength, vacuum-etched or extremely smoothed and very dense concrete surfaces require more intensive substrate preparation.

It is essential to check whether the substrate is porous, porous or similar, as in these cases two or more work steps are usually required to achieve optimum pore sealing. Pore sealing must always be ensured to prevent the formation of bubbles in the subsequent layers. In individual cases, a test area should be created, also for highly absorbent and/or porous substrates.

RINOL EP-P205N can be applied directly to cementitious substrates with a substrate moisture content of up to max. 4.0% (according to CM measuring method). The substrate must have an adhesive tensile strength of at least 1.5 N/mm<sup>2</sup>. It must also be free of oily, greasy or release agent-containing impurities, loose particles, etc. Cracks and cavities must be properly repaired beforehand.

Care must be taken to ensure that no substances containing silicone or other reaction-interfering substances come into contact with RINOL EP-P205N before and during the curing phase.

### Application

The product is supplied in coordinated quantities in 2-component containers. Before processing, the material must always be warmed to at least ambient temperature (room and floor temperature). The B-component container must be emptied completely into the A-component container. After mixing with a suitable electric stirrer (approx. 3 - 4 min), the mixture is decanted and stirred again briefly.

The primer is then poured in portions onto the surface to be coated and spread with a chewing trowel or rubber squeegee. The primer should be re-rolled with a short-pile plush roller. The primer must be applied film-forming and pore-free, e.g. air-entrained concrete requires special substrate preparation. Depending on the substrate, several coats may be necessary.

If vertical surfaces are to be coated, add approx. 1-3% RINOL X965.

Technical data		
Liquid mixture (A+B)		
1	Container size (2-component container)	25 kg container
2	Shelf life / storage	12 months at 5-20°C, in any case (also during transport) frost-free, protect from direct sunlight

Technical data		
Liquid mixture (A+B)		
1	Density (20°C)	approx. 1.10 g/cm <sup>3</sup>
2	Processing time (20°C)	approx. 20 minutes
3	Processing / material and room temperature	15 - 25°C (min. 3 degrees above dew point also during installation and curing)
4	Material consumption/per application (depending on substrate)	approx. 300 - 500 g/m <sup>2</sup>
5	Walkability (20°C)	after 3 - 4 hours
6	Subsequent coating (20°C)	after 3 - 4 hours
7	Rel. air humidity	< 80% during the entire laying and curing phase

Technical data		
Cured material		
1	Adhesive peel strength (DIN ISO 4624)	> 1,5 N/mm <sup>2</sup>

To improve the intermediate adhesion, the liquid primer must be sprinkled with quartz sand RINOL QS20 (consumption approx. 1 kg/m<sup>2</sup>).

### Filled mortar:

RINOL EP-P205N is mixed with filler as required and spread and smoothed onto the primer sprinkled with quartz sand QS20 (approx. 1 kg/m<sup>2</sup>). If RINOL EP-P205N is filled, the applicator should carry out a test on site to ensure the desired result.

The technical data may vary depending on the degree of filling/filler.

### Caution:

When recoating with levelling coats, do not sand in excess.

### Recoating

Excess quartz sand and fine dust must be completely removed before recoating.

### Protective measures

For information on handling the product, please refer to the applicable safety data sheet and the guidelines of the chemical industry on handling coating materials (M004/M023). Suitable protective clothing and safety

goggles must be worn during processing.

Skin contact with liquid resins can lead to health problems and allergies.

### Notes

Due care has been taken in compiling the technical data for the company's products. However, all recommendations or suggestions made with regard to the use of these products are made without guarantee, as the conditions under which they are used are beyond the company's control. It is the responsibility of the customer to check whether the products are suitable for the respective application and whether the conditions of use are appropriate for the respective product. No liability claims can therefore be derived from the product data sheet.

We would also like to point out that only the latest version of the data sheet is valid and replaces all older data sheets. The technical data given are approximate values determined by us and do not constitute a guarantee of properties. Misprints, errors, translation errors and changes reserved. Please note that the information in the system data sheets of the different languages / countries may differ. Further information can be found on our website at [www.rinol.com](http://www.rinol.com)

EP resins are generally not colour-stable in the long term under UV and weathering influences. Chemically and mechanically stressed surfaces are subject to wear and tear due to use. Regular maintenance is recommended. Consumption quantities, processing time, walkability and achievement of load-bearing capacity depend on temperature and object.

Please refer to the RINOL Technical Guide for layer structure options and more detailed information on the installation of RINOL products.

The technical data sheet does not exempt the user from carrying out his own tests - if necessary within the scope of his possibilities - with regard to applicability.

### Important note

In addition to the ambient temperature, the floor temperature is of decisive importance. Chemical reactions are generally delayed at low temperatures. This extends the recoating and walkability times. The higher viscosity of the products also increases material consumption. At higher temperatures, the chemical reactions are shortened and the recoating and walkability times are reduced.

The material must always be protected from water during application. Furthermore, the material must be protected from direct contact with water for approx. 24 hours (at 20°C) after application. Within this time, exposure to water (e.g. also dew, condensation) can lead to white discoloration (carbamate formation) on the surface or the surface is sticky in these areas and this can severely impair adhesion to subsequent coatings.

If there is a longer waiting time of >24 hours between the individual work steps or if surfaces already treated with liquid synthetic resins are to be recoated after a longer period of time, the old surface must be cleaned well, sanded thoroughly and vacuumed. Applications that are not clearly mentioned in this technical data sheet may only be carried out after consultation with and written confirmation from the application technology department of RCR Flooring Products Italia Srl.

Always protect against the effects of moisture on the back and from pressure, even during use.


### Legal information:

Due to the different materials, substrates and deviating working conditions, no guarantee of a work result or liability can be assumed by RCR Flooring Products for whatever reason and / or legal relationship. In addition, the latest general terms and conditions of RCR Flooring Products Italia S.r.l. apply, which can be requested from us or viewed and printed out at [www.rinol.it](http://www.rinol.it). We expressly reserve the right to make changes to the product specifications.

### CE labelling:

DIN EN 13813 "Screed mortars, screed compounds and screeds - Characteristics and requirements" (Jan. 2003) specifies requirements for screed mortars used for indoor floor constructions.

Synthetic resin coatings and sealers are also covered by this standard. Products that comply with the above standard must be labelled with the CE mark.

 RCR Flooring Products Italia S.r.l. Via Chiarugi 76/U I-45100 Rovigo
05 <sup>1</sup> EN 13813 SR-B1,5-IR4
1119-CPR-0833 09 EN 1504-2

Synthetic resin screed/coating for interior use in buildings (structures according to technical data sheets)	
Fire behaviour:	BFL-S1
Water permeability:	NPD <sup>2</sup>
Wear resistance (Abrasion Resistance):	NPD <sup>2</sup>
Tensile bond strength:	B 1,5
Impact resistance	IR 4
Impact sound insulation:	NPD <sup>2</sup>
Sound absorption:	NPD <sup>2</sup>
Chemical resistance:	NPD <sup>2</sup>

- 1) the last two digits of the year in which the CE marking was affixed
- 2) NPD = No Performance Determined; characteristic value not specified

# RINOLEP-P205N

FAST UNIVERSAL PRIMER AND BINDER

# RINOL

## **CE marking: 1504-2**

Floor systems that are subject to mechanical stresses and whose products comply with DIN EN 1504-2 must also fulfil the requirements of DIN EN 13813. DIN EN 1504-2 "Products and systems for the protection and repair of concrete structures - Part 2: Surface protection systems for concrete" specifies the requirements for the surface protection methods "hydrophobic impregnation", "impregnation" and "coating". If required, the corresponding data sheet can be requested.

## **EU Regulation 2004/42 (Decopaint Directive):**

The maximum VOC content permitted in EU Regulation 2004/42 (product category IIA / j type sb) is 500g/l when ready for use (limit 2010). The maximum content of RINOL EP-P205N, ready for use is <500g/l VOC.

## **GIS Code: WGK RE 30**

Further information on the GIS code is available from Wingis online at <https://www.wingisonline.de>